



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4269-1
Job Sheet 170002



Part No: D4269-1 Job Qty: 2 ea
Part Name: Angle

Part Weight: 0 lbs Status: Scheduled Priority: Medium
Job Created: 1/5/18 Job Tracking No:
Due Date: 1/26/18 Created By: Mario Poulin
Type: Stock Description:
Note: DWG REV A IPP Rev:A 11.04.04 new issue DD verf:EC
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		1/25/18	0.00	0.00	Start Up Small Fab-3		FF
100	Small Fab	2 pcs		1/25/18	0.00	0.49	Small Fab-6		FF
110	QC	2 pcs		1/25/18	0.00	0.00	QC6		38
120	HandFinish	2 pcs		1/26/18	0.00	0.17	HandFinish1		2018/01/09 JS
130	QC	2 pcs		1/26/18	0.00	0.00	QC3		38
140	Packaging	2 pcs		1/26/18	0.00	0.00	Packaging3-2	STOP	AT 3-89 1-10
150	QC21-SA	2 Ea		1/26/18	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3A.750X.750X.063W 1137804	1	0	0	0

Part Specifications

Specifications could not be found.

Plex 1/5/18 1:04 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																									
Date : _____ Job No: 170002 Mfg Date: 01/08/18	Start up Operation D4269 - 1 Change No: Operation: Revision: PART NO:			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																							
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Root Cause <table style="width: 100%;"> <tr><td>Environment</td><td>☐</td><td>No Re-verfic</td><td>☐</td></tr> <tr><td>Design</td><td>☐</td><td>Operator</td><td>☐</td></tr> <tr><td>Doc/Data</td><td>☐</td><td>Offset/Setu</td><td>☐</td></tr> <tr><td>Equip/Tooling</td><td>☐</td><td>Supplier</td><td>☐</td></tr> <tr><td>Handling/Pre</td><td>☐</td><td>Training</td><td>☐</td></tr> <tr><td>Material</td><td>☐</td><td>Use for Testing</td><td>☐</td></tr> <tr><td>Internal Transport</td><td>☐</td><td>Poor Information</td><td>☐</td></tr> <tr><td>Tribal Knowledge</td><td>☐</td><td>Rushing</td><td>☐</td></tr> <tr><td>LOA</td><td>☐</td><td>Product Improvement</td><td>☐</td></tr> <tr><td>Substation</td><td>☐</td><td>Process Improvement</td><td>☐</td></tr> <tr><td>Past Expiry Date</td><td>☐</td><td>Manufacturing Process</td><td>☐</td></tr> <tr><td>Misidentified</td><td>☐</td><td>Past Due</td><td>☐</td></tr> </table>	Environment	☐	No Re-verfic	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setu	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com <table style="width: 100%;"> <tr> <td>☐ Cracks</td> <td>☐ Broken/Damage/Defect</td> <td>☐ Surge m</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Crimp/Kink/Ripple/Wave</td> <td>☐ Inspection Incomplete/Unqualified</td> <td>☐ Wrong Stock Pulled</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ Cuffs</td> <td>☐ Contamination</td> <td>☐ Out of Sequence</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Crushing</td> <td>☐ Countersink</td> <td>☐ Off-set</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Heat Treat</td> <td>☐ Cut Too Short</td> <td>☐ Mislabeled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Wave/Twist in Tube</td> <td>☐ Instructions Incomplete/Unclear</td> <td>☐ Fit/Function</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Marks/Chatter</td> <td>☐ Drill Holes</td> <td>☐ Misaligned/off center</td> <td>☐ Drawing</td> </tr> <tr> <td></td> <td></td> <td></td> <td>☐ Finish</td> </tr> <tr> <td></td> <td></td> <td></td> <td>☐ Misread</td> </tr> <tr> <td></td> <td></td> <td></td> <td>☐ Turning Sequence</td> </tr> </table>			☐ Cracks	☐ Broken/Damage/Defect	☐ Surge m	☐ Positioned Wrong	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Wrong Stock Pulled	☐ Outside Dimensions	☐ Cuffs	☐ Contamination	☐ Out of Sequence	☐ Over/Under tolerance	☐ Crushing	☐ Countersink	☐ Off-set	☐ Part Incorrect	☐ Heat Treat	☐ Cut Too Short	☐ Mislabeled	☐ Part Lost/Missing	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Fit/Function	☐ Part Moved	☐ Marks/Chatter	☐ Drill Holes	☐ Misaligned/off center	☐ Drawing				☐ Finish				☐ Misread				☐ Turning Sequence
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Inventory

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D4269-1 Revision: Angle														
150	QC21-SA	S029894	170002	2 Ea	0	S029894	ST084		Stock	1/8/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: M2024T3A.750X.750X.063W Revision: Angle2024T3511 .750 x .750 x .063w														
100	Receive Ft	S029893	170002	0 ft	0	M137804	Start Up Small Fab-3		Stock	1/8/2018	Issue Container			
Operation Totals:		1		0	0									
Part Totals:		1		0	0									
Totals:		2		2	0									

Plex 1/12/2018 7:40 AM Dart.Lajeunesse.Marie